

## **REQUEST**

### **FOR**

### **PROPOSALS**

July 25, 2016

Welders

**Project 2016-2017** 

Due 10:30 AM CST/CDT Monday, August 15, 2016

Company Name:	
Contact Information:	
	Printed Name & Title
	Address, City, State
	Phone Number

\*Please mark the outside of your return envelope:

TO: EAST CENTRAL COLLEGE BID: Welders

1964 Prairie Dell Road, Union MO 63084 Email: <a href="mailto:melissa.popp@eastcentral.edu">melissa.popp@eastcentral.edu</a>

PH: (636) 583-6703 FAX: (636) 584-8602 **DUE:** 10:30 AM, August 15, 2016

Questions concerning this Request for Proposals must be received by fax or email no later than 10:00 AM August 5, 2016.

Proposals must be received August 15, 2016, No later than 10:30 AM CST/CDT.

#### DIRECT CONTACT WITH EAST CENTRAL COLLEGE BOARD OF TRUSTEES IS PROHIBITED.

INSTRUCTIONS AND CONDITIONS: Please quote the lowest net price at which you agree to furnish the service listed. Please send 3 copies of this bid response sheet and descriptive folders giving trade names, specifications, and related information on items bid. Samples may be sent to further describe the merchandise in question.

VERIFY YOUR PROPOSAL BEFORE SUBMISSION AS THEY CANNOT BE WITHDRAWN OR CORRECTED AFTER BEING OPENED. The College is exempt from the Missouri State Tax. The College is a state funded institution and requires all bids to be submitted as prevailing wage. Franklin County is listed under section 36 in the Missouri Statute. East Central College is not responsible for Request for Proposals lost in transit or received after time of quotation closing. It is the vendor's responsibility to confirm receipt of their proposal by the Purchasing Department.

### WE WILL ACCEPT ONLY SEALED WRITTEN BIDS; VERBAL QUOTES OR BIDS SUBMITTED VIA FAX, E-MAIL, OR ANY OTHER MEANS WILL NOT BE ACCEPTED.

ALL PRODUCT DESCRIPTION, FEATURES, CHARACTERISTICS AND PRICING ASSOCIATED WITH THIS SERVICE MUST BE DETAILED IN THE BID. EAST CENTRAL COLLEGE RESERVES THE RIGHT TO REJECT ANY OR ALL PROPOSALS, WAVE MINOR IRREGULARITIES, CONSIDER MINOR VARIATIONS TO SPECIFICATIONS THAT ARE CLEARLY DETAILED, AND ACCEPT THE LOWEST BID WHICH APPEARS TO BE IN THE BEST INTEREST OF THE COLLEGE.

Item#	Qty	Description	Total Cost
1	9	Multiprocess MIG Welder	
2	1	TIG/MIG Welder	

<sup>\*</sup>Return this form to East Central College Purchasing Department with Unit Price and Extension Total indicated.

East Central College reserves the right to purchase by individual item. All prices quoted shall be F.O.B. East Central College, Union, Missouri or to any East Central College off-campus location when indicated. All prices quoted shall be valid for a minimum of 90 days from closing date of request for proposal.

We agree to furnish the above material and service for delivery as specified, at prices shown opposite each item. This form must be completely filled out and signed, or it will not be accepted.

IT IS REQUIRED THAT THE VENDOR READ AND FOLLOW ALL INSTRUCTIONS ON THIS FORM. FAILURE TO DO SO IS SUFFICIENT CAUSE FOR REJECTION.

THIS IS NOT AN ORDER	Name of Firm
Date:	
	Signature & Title

DUE: August 15, 2016 BID: Welders

Proposals must be received no later than 10:30 AM CST/CDT.

Please send one (1) digital and one (1) original of the bid response sheet descriptive folders giving trade names, specifications and related information on items quoted.

#### **PROJECT TIMELINE**

Request for Proposals released to public July 27, 2016 July 27, & 30 - 31,2016Invitation to Issue Request for Proposals advertise August 5, 2016 Questions and inquiries concerning this Request for Proposals must be submitted not later than 10:00 AM: Fax: 636-584-8602 Email: melissa.popp@eastcentral.edu August 15, 2016 Proposals due by 10:30 AM, CST/CDT to: Melissa Popp, Purchasing Manager 1964 Prairie Dell Road Union, MO 63084 Attn: Wedlers Mail one (1) digital copy and an original of the bid. August 15, 2016 RFP's publicly opened and read aloud, 10:35 AM, Buescher Hall, 2<sup>nd</sup> Floor, Room 262

It is the responsibility of each vendor to inquire about and clarify any requirement of this solicitation that is not understood. The College will not be bound by oral explanations as to the meaning of specifications or language contained in this solicitation. All inquiries and questions deemed to be substantive in nature must be in writing and submitted as stated in timeline. *Please provide business name, contact, telephone number, email address and fax number on inquires.* A copy of all queries and the respective responses will be provided in the form of an addendum to all vendors who have indicated an interest in responding to this solicitation. Your signature on the proposal cover sheet certifies that you fully understand all facets of this solicitation. Questions may be sent by FAX to **636-584-8602** or email to melissa.popp@eastcentral.edu.

ALL SERVICE DESCRIPTION, FEATURES, CHARACTERISTICS AND PRICING ASSOCIATED WITH THIS PROPOSAL MUST BE DETAILED IN THE BID.

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#### Overview

East Central College is accepting bids for nine (9) multiprocess MIG welders and (1) TIG/MIG Welder. The welders will be used in a classroom setting for enhancing welding skills and other training purposes.

### **Equipment Specifications**

Specifications are based on the Miller part number, package 951327, Miller XMT 350 MIG Runner welding tool and the Miller part number, package 951616 Syncrowave 210 TIG/MIG. Include separate list and pricing for optional equipment that might be useful or enhance the welders.

#### Miller 951327 Multriprocess MIG Wedler

#### **Processes**

- MIG (GMAW)
- Stick (SMAW)
- TIG (GTAW)
- Flux Cored (FCAW)
- Air Carbon Arc Cutting and Gouging (CAC-A)

#### XMT 350 CC/CV MIG Runner

- XMT 350 CC/CV power source
- 22A wire feeder
- Bernard Q-Gun MIG Welding Gun
- Centerfire Consumables
- .035 and .045 drive roll kit
- Regulator/flow gauge with gas hose
- Factory-installed MIG Runner Cart with cylinder rack
- Bottom tray holds optional Coolmate 3

#### **General Specifications**

- Input Power: 3- or 1-phase power
- Rated Output: 350A at 34VDC, 60% Duty Cycle, 3-Phase 300A at 32VDC, 60% Duty Cycle, 1-Phase
- Welding Amperage Range: CC Mode: 5-425Amps
- Net Weight: 80lbs
- Max Open Circuit Voltage: 75
- Dimensions: 17" H x 12.5" W x 24" L

DUE: August 15, 2016 BID: Welders

### Miller 951616 Syncrowave 210 TIG MIG Package

#### **Processes**

- Flux Cored (FCAW)
- TIG (GTAW)
- TIG DC (GTAW-DC)
- MIG (GMAW)
- Pulsed TIG (GTAW-P)
- Aluminum Welding
- Stick (SMAW)

#### **General Specifications**

Current Type: DC

Input Hz: 50-60Hz

• Input Phase: 1-Phase

Portability: Running Gear/Car (Standard)

Net Height: 31.5 inNet Length: 43 in

Input Voltage: 110/115/120 V; 208 V; 220/230/240 V

Max Open Circuit Voltage: 47 VDC

Net Weight: 144.5 lbs

• Weldable Metals: Aluminum, Steel & Stainless Steel

Net Width: 18.5 inAmperage Min: 5 AAmperage Max: 210 A

Material Thickness: Steel: 0.020 in (0.5 mm) – ¼ in. (6.4 mm); Aluminum: 0.0020 in. (0.5 mm) – ¼ in. (6.4 mm)

#### **Freight and Delivery**

Deliver FOB Union, MO to: East Central College Business & Industry Center 42 Prairie Dell Plaza Drive Union, MO 63084

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### **Equipment Cost Quotation**

Equipment	Qty	Individual Cost	Total
Multiprocess MIG Welder (9)			
TIG/MIG Welder (1)			
Freight			
Optional Equipment			
Grand Total			