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#### **SECTION 220700 – PLUMBING INSULATION**

#### **PART 1 - GENERAL**

#### 1.1 RELATED DOCUMENTS

- Α. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- Section 22 0100 "Common Work Results for Plumbing" all apply to the work of this Section as Β. if fully repeated herein.
- C. Section 22 40 00 "Plumbing Fixtures" apply to this section.

#### 1.2 SUMMARY

- This Section includes plumbing insulation for equipment, piping, valves, specialties and other Α. installations, including the following:
  - 1. Insulation Materials:
    - Flexible Elastomeric Insulation. a.
  - Insulating cements. 2.
  - 3. Adhesives.
  - Mastics. 4.
  - Sealants. 5.
  - Tapes. 6.
  - 7. Securements.
  - 8. Corner angles.
- Section includes insulating the following plumbing piping services: B.
  - 1. Domestic Potable and non-Potable cold-water piping including fittings, valves and specialties.
  - 2. Domestic Potable hot-water and recirculating Potable hot water piping including fittings, valves and specialties.
  - 3. Sanitary sewer and indirect waste piping.
  - Storm sewer and overflow storm piping. 4.
  - Supplies and drains for handicap-accessible lavatories and sinks. 5.
  - 6. Domestic chilled-water piping for drinking fountains.

#### 1.3 DEFINITIONS

- Α. ASJ: All-service jacket.
- B. FSK: Foil, scrim, kraft paper.
- C. SSL: Self-sealing lap.

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- D. PVDC: Polyvinylidene chloride.
- E. IP: Iron pipe.
- F. CTS: Copper Tube Size.
- G. Thermal Resistivity: "R-values" represent the reciprocal of thermal conductivity (k-value). Thermal conductivity is the rate of heat flow through a homogenous material exactly 1 inch thick. Thermal resistivities are expressed by the temperature difference in degrees F between two exposed faces required to cause one BTU to flow through one square foot of material, in one hour, at a given mean temperature.
- H. Refer to Section 22 05 00 for definitions of finished, interior, exterior, exposed, and concealed locations.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of product indicated, identify thermal conductivity, thickness, and jackets (both factory and field applied, if any). Denote material thickness and usage.
- B. Shop Drawings: Show details, product data sheet, system performance and Code compliance for the following:
  - 1. Application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
  - 2. Insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  - 3. Removable insulation at piping specialties, equipment connections, and access panels.
- C. Samples: For each type of insulation, wrap and jacket indicated. Identify each Sample, describing product and intended use.
- D. Installer Certificates: Signed by Contractor certifying that installers comply with requirements.
- E. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, wraps and jackets, with requirements indicated. Include dates of tests and test methods employed.
- F. Field quality-control inspection reports.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-testresponse characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, and cement material containers, with

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appropriate markings of applicable testing and inspecting agency.

- 1. Insulation Installed Indoors: Flame-spread index (FSI) of 25 or less, and smokedeveloped index (SDI) of 50 or less.
- 2. Insulation Installed Outdoors: Flame-spread index (FSI) of 75 or less, and smokedeveloped index (SDI) of 150 or less.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.7 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for piping insulation application and equipment Installer for equipment insulation application. Before preparing piping Shop Drawings establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

#### 1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

### PART 2 - PRODUCTS

2.

#### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:
  - 1. Flexible Elastomeric Insulation:
    - a. Aeroflex USA, Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. RBX Corporation, Insul-Sheet 1800 and Insul-tube 180.
    - Insulating Cements: Same as insulation manufacturer, or
      - a. Insulco, Division of MFS, Inc.
      - b. P. K. Insulation Mfg. Co., Inc.
      - c. Rock Wool Manufacturing Company.
  - 3. Sealants, Adhesives and Mastics: Same as insulation manufacturer, or
    - a. Childers Products, Division of ITW.
    - b. Foster Products Corporation, H. B. Fuller Company.
    - c. Marathon Industries, Inc.

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- 4. Tapes: Same as insulation manufacturer, or
  - a. Avery Dennison Corporation, Specialty Tapes Division.
  - b. Compac Corp.
  - c. Ideal Tape Co., Inc., an American Biltrite Company.
  - Bands and Wire: Same as insulation manufacturer, or
    - a. ACS Industries, Inc.
    - b. C & F Wire.
  - c. Childers Products.
- 6. Insulation Pins and Hangers: Same as insulation manufacturer, or
  - a. AGM Industries, Inc.
  - b. GEMCO.
  - c. Midwest Fasteners, Inc.

#### 2.2 INSULATION MATERIALS

5.

- A. Refer to Schedule in Part 3 for requirements about where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process and shall be formaldehyde free, low VOC, fiber free, dust free and resist mold and mildew.
- F. Adhesives shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to it and to surfaces to be insulated, unless otherwise indicated.
- G. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
  - 1. Thermal Conductivity: 0.28 average maximum at 75°F mean temperature.
  - 2. Adhesive: Comply with MIL-A-24179A, Type II, Class I.

#### 2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below-ambient services.
  - 1. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
  - 2. Service Temperature Range: Minus 20 to plus 180ºF.
  - 3. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
  - 4. Color: White.

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- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
  - 1. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
  - 2. Service Temperature Range: Minus 20 to plus 200ºF.
  - 3. Solids Content: 63 percent by volume and 73 percent by weight.
  - 4. Color: White.

#### 2.4 SEALANTS

- A. Joint Sealants:
  - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 2. Permanently flexible, elastomeric sealant.
  - 3. Service Temperature Range: Minus 100 to plus 300ºF.
  - 4. Color: White or gray.

#### 2.5 TAPES

- A. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
  - 1. Width: 2 inches.
  - 2. Thickness: 6 mils.
  - 3. Adhesion: 64 ounces force/inch in width.
  - 4. Elongation: 500 percent.
  - 5. Tensile Strength: 18 lbf/inches in width.
- B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive and UL listed.
  - 1. Width: 2 inches.
  - 2. Thickness: 3.7 mils.
  - 3. Adhesion: 100 ounces force/inch in width.
  - 4. Elongation: 5 percent.
  - 5. Tensile Strength: 34 lbf/inches in width.

#### 2.6 SECUREMENTS

- A. Bands:
  - 1. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304; 0.015 inch thick, 1/2 inch wide with wing or closed seal.
  - 2. Aluminum: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing or closed seal.
  - 3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Hangers:
  - 1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, and securely in position indicated when self-locking washer is in place. Comply with the following requirements:
    - a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch
    - b. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without

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damaging insulation, hangers, and substrates.

- 2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, and securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
  - b. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
  - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- 3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, and securely in position indicated when self-locking washer is in place. Comply with the following requirements:
  - a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  - b. Spindle: Copper, aluminum, or stainless steel, fully annealed, 0.106-inchdiameter shank, length to suit depth of insulation indicated.
  - c. Adhesive-backed base with a peel-off protective cover.
- C. Wire: 0.062-inch soft-annealed, stainless steel.

#### 2.7 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105 or 5005; Temper H-14.

#### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
  - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
  - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

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#### 3.3 COMMON INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
  - 1. Install insulation continuously through hangers and around anchor attachments.
  - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
  - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install plenum wrap insulation system in accordance with manufacturer's written installation instructions.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

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#### 3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
  - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
  - 1. Firestopping and fire-resistive joint sealers are specified in Division 07 Section "Through-Penetration Firestop Systems."
- E. Insulation Installation at Floor Penetrations:
  - 1. Pipe: Install insulation continuously through floor penetrations.
  - 2. Seal penetrations through fire-rated assemblies according to Division 07 Section "Through-Penetration Firestop Systems."

#### 3.5 PIPE INSULATION INSTALLATION

- A. Requirements in this Article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Straight Pipes and Tubes:
  - 1. Secure each layer of insulation to pipe with tape or bands and tighten without deforming insulation materials. If furnished in half sections, orient longitudinal joints at 3 and 9 o'clock positions on the pipe.
  - 2. All insulation shall be tightly butted and free of voids and gaps at all joints.
  - 3. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

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#### C. Insulation Installation on Pipe Flanges:

- 1. Install preformed pipe insulation to outer diameter of pipe flange.
- 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation, not to exceed 1-1/2-inch thickness.
- 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same thickness as pipe insulation.
- D. Insulation Installation on Pipe Fittings and Elbows:
  - 1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
  - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
  - 3. Cut sectional pipe insulation to fit. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
- E. Insulation Installation on Valves, Strainers, Unions, and Specialties:
  - 1. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
  - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
  - 3. Install insulation over valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
  - 4. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
  - 5. Insulate unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
  - 6. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
  - 7. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
  - 8. Label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.

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- F. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- G. Install removable insulation covers at locations indicated. Installation shall conform to the following:
  - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
  - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
  - 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
  - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
  - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.
- H. Special Requirements for Flexible Elastomeric Insulation Installation:
  - 1. Seal all transverse seams, longitudinal seams, end joints, and section joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

#### 3.6 FINISHES

A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

#### 3.7 PIPING INSULATION SCHEDULE, GENERAL

- A. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
  - 1. Drainage piping located in crawl spaces.
  - 2. Below-grade piping, unless noted otherwise.
  - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.
- B. Cold Surfaces: For piping surfaces operating below surrounding ambient temperature, all piping surfaces including but not limited to pipe, flanges, fittings, valves of every kind, strainers, unions, and other appurtenances shall be insulated and shall include uninterrupted vapor barrier to avoid potential condensation.

#### 3.8 PIPE INSULATION SCHEDULE, INDOORS

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- A. Domestic Potable and Non-Potable Cold Water:
  - NPS 1 and Smaller: Insulation shall be either of the following:
    a. Flexible Elastomeric: 1 inch thickness.
  - NPS 1-1/4 to NPS 4: Insulation shall be either of the following:
    a. Flexible Elastomeric: 1-1/2 inch thickness.
- B. Domestic Potable Hot and Domestic Potable Recirculated Hot Water:
  - 1. NPS 1-1/4 and Smaller: Insulation shall be of the following:
    - a. Flexible Elastomeric: 1 inch thick. CTS sizes.
  - 2. NPS 1-1/2 to NPS 4: Insulation shall be the following:
    - a. Flexible Elastomeric: 1-1/2 inch thick. CTS sizes.
- C. Storm Sewer and Overflow Storm; Roof Drain and Overflow Drain Bodies, including all horizontal and vertical piping:
  - 1. NPS 2 and Larger: Insulation shall be the following:
    - a. Flexible Elastomeric: 1 inch thick.
- D. Floor Drains, Traps, and Sanitary Drain Piping within 20 Feet of Drain Receiving Condensate and Equipment Drain Water below 60<sup>o</sup>F:
  - 1. NPS 4 and Smaller: Insulation shall be either of the following:
    - a. Flexible Elastomeric: 3/4 inch thick.
  - 2. NPS 5 and Larger: Insulation shall be either of the following:
    - a. Flexible Elastomeric: 1-1/2 inches thick.

END OF SECTION 220700